Bottling line

Capacity: approx. 5.000 bph

Bottles: 1,0 l glass, non returnable Caps: aluminium screw caps Labels: paper, wrap around

Packing: 4 x 3 Product: CSD

Voltage: 400 V / 3 Ph / 50 Hz

<u>Item 01</u> <u>Used, overhauled bottle depalletizer</u>

Type. manually

Adjusted for depalletizing of new glass bottles

Bottle table

Price: 29.200 EUR

Item 02 Used, overhauled rinser

Manufacturer: Bertolaso

Adjusted for rinsing of glass bottles with sterile agent and fresh water Working direction from left to right

Number of spray nozzles: 24 Adjusted for 1 bottle size

Price: 40.850 EUR

Item 03 Used, overhauled Filler / screw capper

Manufacturer: R & S

Number of filling valves: 28 Number of sealing heads: 3

Caps: 28 mm aluminium screw caps Working direction from left to right Adjusted for 1 glass bottle size

Speed control with frequency converter and potetiometer

New pneumatic

Incl. accident protection

Price: 73.000 EUR

Item 04 Used, overhauled Premixer

Manufacturer: Winterwerb

Adjusted for mixing of a beverage 2 components: water and syrup

Dosage with Bran & Lübbe piston pumps Also for production of carbonated water only

incl. CO2 dosage device Material: stainless steel

Price: 25.700 EUR

Item 05 Used, overhauled labeller

Manufacturer: Langguth E 20

Cold glue labeller

Linear machine

Usable for wrap around and partial labels

Working direction from left to right

Incl. glue pump

Adjusted for 1 label size

Price: 39.700 EUR

Item 06 New bottle and carton conveyors

Manufacturer: Austrian company Material: stainless steel and plastic Cable lines above the machines

Outlet to the machines with stainless steel pipes

New drives with frequency converters All machines with jam switches All drives cabled in a switch board

Budget price: 57.800 EUR

Price depends on a layout

Item 07 Used, overhauled Tray packer and shrinker

Manufacturer: Breda Packaging

Linear machine

Material: stainless steel Adjusted for 4 x 3 bottles Control: Siemens S7

Price: 89.900 EUR

Item 08 Cabling

Internal cabling of the bottling line

Supply lines to the machines

Control lines between the machines

Air hoses

Central air distributor

Control board

Price: 25,700 EUR

Item 09 Assembly and commissioning

Assembly and commissioning

Training of staff 3 fitters, 3 weeks

63 days x 550 EUR / day

Price: 36.400 EUR

Account according effort

Item 10 Engineering

Price: 10.000 EUR

Price: 428.250 EUR

Prices: net in EUR, ex works

Payment: 50 % down payment, 50 % readiness for delivery (bank guarantee)

Delivery time: approx. 4 - 6 months from down payment

Delivery: ex works, without transport Assembly: included (according item 12)

Costs for flight, local transport, hotel, food are not included. Lifting and transport equipment for machine positioning are on

customers side.

Civil work and, supply lines are on customers side.

Guarantee: 12 months from delivery, not onto parts of wear and tear and elektric,

without costs for fitter.

Guarantee is only valid if assembly and commissioning will be done

from our fitters.

Sale: Subject to prior sale

Validity: 4 weeks

Other: all prices are budget prices

the written declarations are valid only