

## Secondhand-machinery-list

Please note the RefNr. (z. b. OF3274 – Ident-Nr) when you contact Poko-Online. Please recognize that we cannot guarantee the

topicality of the offers and the correctness of their prices!

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**Pictures on request and NOTE: all prices net per unit**

<i>Ident-No.:</i>	<i>10.0 Folder Gluers</i>	<i>Age</i>	<i>Price EUR</i>
<b>For straight line cartons</b>			
10.001	<b>Jagenberg Diana 90-1</b> , max. 915 mm, min. 45 mm, straight line, lower disc gluing system left, pre breaker right and left, kicker, counter, digital readout unit, vibrator at feeder, controlled press station. Reconditioning 2014: checking, cleaning and new feeder- and transport belts, as well as new upper and lower press belts.	1987	<b>49.350 €</b>
10.002	<b>Jagenberg Diana 45-2</b> , max. 450 mm, min. 55 mm, straight line, lower disc gluing system left, pre breaker right and left, kicker, counter, code reader, digital readout unit, minibox attachment, controlled press station, Reconditioning 2014: checking, cleaning, repainting and new belts.	1995	<b>71.400 €</b>
10.004	<b>Heidelberg Diana 45-3</b> , max. 450 mm, min. 55 mm, straight line, lower disc gluing system left, pre breaker right and left, kicker, counter, digital readout unit, extended, controlled press station, Reconditioning 2014: checking, cleaning, repainting and new belts.	2005	<b>96.600 €</b>
10.005	<b>Bobst Domino 50</b> , max. 500 mm, min. 126 mm, straight line, lower disc gluing system left, pre breaker right and left, kicker, counter, vibrator at feeder. Reconditioning 2014: checking, cleaning, repainting and new belts.	1987	<b>50.400 €</b>
10.006	<b>Bobst Media 45</b> , max. 480 mm, min. 126 mm, straight line, lower disc gluing system left, pre breaker right and left, kicker, counter, vibrator at feeder, Bobst code reader. Reconditioning 2013: checking, cleaning, repainting and new belts,	1988	<b>48.300 €</b>
10.007	<b>Jagenberg Diana 350</b> , max. 350 mm, min. 41 mm, straight line, lower disc gluing system left, pre breaker right and left, kicker, counter, vibrator at feeder, extended press station with frequency controlled dive. Reconditioning 2014: checking, cleaning, repainting and new belts.	1970	<b>25.200 €</b>
10.008	<b>Jagenberg Diana 74-1</b> , max. 740 mm, min. 50 mm, straight line, lower disc gluing system left, pre breaker right and left, kicker, counter, vibrator at feeder, digital readout unit, controlled, pneumatic press station, checked, cleaned.	2001	<b>92.400 €</b>
10.020	<b>Jagenberg Diana 350</b> , max. 350 mm, min. 41 mm, straight line, lower disc gluing system left, pre breaker right and left, kicker, counter, vibrator at feeder, Reconditioning 2014: checking, cleaning, repainting and new belts.	1970	<b>25.200 €</b>
10.050	<b>Heidelberg Diana Pro 114</b> , max. 1140 mm, min. 45 mm, straight line, lower disc gluing system left, vacuum at feeder, feeder with own servo drive, pre breaker right and left, kicker, counter, semi automatic format adjustment Digiset, code reader, glue line detector with rotary disc ejector Valco, photo control, minibox-attachment pneumatic, controlled press station. Reconditioning 2014: checked, cleaned and new belts.	2006	<b>194.250 €</b>
<b>For straight line and lock bottom cartons</b>			
10.011	<b>Jagenberg Diana 90-2</b> , max. 915 mm, min. 55 mm, straight line, lock bottom, electronic upper gluing system with 2 guns, lower disc gluing system left, straightening module after feeder, feeder with frequency controlled drive, pre breaker right and left, kicker, counter, digital readout unit, vibrator at feeder, motorized transfer station, pneumatic, controlled press station. Reconditioning 2015: checking, cleaning and new belts.	1991	<b>102.900 €</b>
10.013	<b>Bobst Media 45</b> , max. 480 mm, min. 126 mm, straight line, lock bottom, electronic upper gluing system Robatech with 2 guns, lower disc gluing system left, pre breaker right and left, kicker, counter, vibrator at feeder, Bobst code reader. Reconditioning 2014: checking, cleaning, repainting and new belts.	1989	<b>59.850 €</b>

10.014	<b>Bobst Domino 110 M</b> , max. 1100 mm, min. 126 mm, straight line, lock bottom, electronic upper gluing system HHS with 4 guns, lower disc gluing system left, pre breaker right and left, kicker, counter, vibrator, controlled press station, tooth gauge at feeder. Reconditioning 2014: checked, cleaned and new belts.	1982	<b>66.150 €</b>
10.015	<b>Jagenberg Diana 105-1</b> , max. 1050 mm, min. 45 mm, straight line, lock bottom, electronic upper gluing system with 2 guns, lower disc gluing system left, pre breaker right and left, kicker, counter, digital readout unit, vibrator at feeder, additional middle transport in folding station, motorized tuck in station, controlled press station. Reconditioning 2015: checking, cleaning and new belts.	1984	<b>56.700 €</b>
10.016	<b>Heidelberg Diana Pro 114</b> , max. 1140 mm, min. 45 mm, straight line, lock bottom, electronic upper gluing system HHS with 2 guns, module 150, lower disc gluing system left, vacuum at feeder, feeder with own servo drive, pre breaker right and left, kicker, counter, semi automatic format adjustment Digiset, code reader, glue line detector with rotary disc ejector Valco, photo control, minibox-attachment pneumatic, controlled press station. Reconditioning 2014: checked, cleaned and new belts.	2006	<b>249.900 €</b>
10.021	<b>Sutter Aida 82</b> , max. size 670 x 820 mm, straight line, lock bottom, 4 upper disc gluing station, 1 lower disc gluing station left/right, press station, for card board and E-flute.	1991	<b>43.575 €</b>
	<b>For straight line, lock bottom and 4-corner cartons</b>		
10.018	<b>Jagenberg Diana 115-3</b> , max. 1150 mm, min. 45 mm, straight line, lock bottom, 4 point gluing, electronic upper gluing system Nordson with 4 guns, lower disc gluing system left, electronic back folding, pre breaker right and left, kicker, counter, digital readout unit, motorized tuck in unit, motorized transfer station, pneumatical press station, Jagenberg DBS 01 control, fully automatic format adjustment Jagset. Reconditioning 2014: cleaned, checked, repainted and new feeder- and transport belts.	1994	<b>138.600 €</b>
10.024	<b>Jagenberg Diana 1225-3</b> , max. 1225 mm, min 45 mm, straight line, lock bottom, 4-point gluing (Inter-ASE), electronic upper gluing system with 4 guns, lower disc gluing system left, pre breaker left and right, kicker, counter, minibox-attachment. Reconditioning 2014: cleaned, checked, repainted and new feeder- and transport belts.	1970	<b>48.300 €</b>
	<b>For straight line, lock bottom and 4 and 6-corner cartons</b>		
10.022	<b>ANTER 800</b> , max. 800 mm, min. 106 mm, straight line, lock bottom, 4+6 point gluing, electronic upper gluing system Pafra, 8 channel with 3 guns, electronic back folding, lower disc gluing system left, pre breaker right and left, kicker, counter, digital readout unit, vibrator, cleaned, checked, new belts.	1998	<b>71.400 €</b>
10.031	<b>Bobst Domino 110 M</b> , max. 1100 mm, min 126 mm, straight line, lock bottom, 4+6 point gluing, electronic upper gluing system HHS C-1100, 8 channels and 4 guns, lower disc gluing system left, pre breaker left and right, kicker, counter, vibrator and tooth gauge at feeder, middle transport in folding station. Reconditioning 2014: cleaned, checked, repainted and new feeder-and transport belts, as well as new belts in press station.	1988	<b>117.600 €</b>
10.034	<b>Bobst Domino 110 M II</b> , max. 1100 mm, min 126 mm, straight line, lock bottom, 4+6 point gluing, electronic upper gluing system HHS with 3 guns, lower disc gluing system left, electronic back folding, tooth gauge at feeder, pre breaker right and left, pneumatic kicker, counter, digital readout unit. Reconditioning 2015: cleaned, checked, repainted and new feeder- and transport belts, as well as new belts in press station.	1993	<b>161.700 €</b>
10.039	<b>Jagenberg Diana 115-3</b> , max. 1150 mm, min. 45 mm, straight line, lock bottom, 4 + 6 point gluing, electronic upper gluing system Valco with 4 guns, lower disc gluing system left, electronic back folding, pre breaker right and left, kicker, counter, digital readout unit, motorized tuck in unit, motorized transfer station, pneumatic press station, Jagenberg DBS 01 control, fully automatic format adjustment Jagset. Reconditioning 2014: cleaned, checked.	1991	<b>134.400 €</b>

	<b>CD / DVD Covers</b>		
10.030	<b>Bernhardt FKB CD</b> , Folder Gluer for CD-Covers equipped with friction feeder, transport station, press station, for CD / DVD covers and envelopes.	2011	<b>29.925 €</b>
10.041	<b>FIDIA Combi Estro</b> , for the folding and gluing of 3-D pocket folders, max. width 760 mm, min. 140 mm, hotmelt gluing system Robatech 4 channel and 2 guns, paper weight: 200g bis 400g, gluing flap: 15 mm.	2004	<b>50.400 €</b>
<b>Ident-Nr.:</b>	<b>11.0 Folding carton gluer equipment</b>	<b>Age</b>	<b>price EUR</b>
11.001	<b>Quality control system Kurandt for folder gluer</b> , consisting of: code reader BCL 200, code reader head, glue line detector LNK 200, glue line sensor, linear ejector LAW 200, ejector control ATR 200, including holder, 1 encoder machine, 1 encoder transfer station, complete cable set.		<b>15.330 €</b>
11.002	<b>PANMER Alba Braille module</b> , from Folder Gluer Heidelberg ECO, max. speed up to 260m/min, demonstration module.		<b>71.400 €</b>
11.005	<b>Modul 150</b> , for Diana Pro, drive by belt.	NEW	<b>13.440 €</b>
11.006	<b>Hot melt gluing system Nordson 3800 V</b> , control PC44R / PS 40 with 2 guns, including encoder, photocell and assembly wagon.	1998	<b>7.140 €</b>
11.007	<b>Hot melt gluing system Robatech Concept</b> , control IK 40/6, 6 cannels, with 2 guns, including encoder and photocell.	1997	<b>7.140 €</b>
11.008	<b>Bobst Cartonpack I</b> , packaging device for folder gluers, max. size 550 mm, min. 50 mm, number of box rows per carton 1 till 4, number of box stacking tier per carton 1 till 7, packaging type: standard folding boxes, corrugated board 200 till 700 gsm.	1995	<b>29.400 €</b>
11.010	<b>Covering box closing machine Soco-System T 402</b> , maximum size approx. 420 x 500 mm, fully automatically folding of the back lid flap, closing upper and lower via adhesive tape.	1989	<b>1.029 €</b>
11.011	<b>Box closing machine Bedo VA 2001</b> , machine can close following dimensions: length: approx. 150 – endless, width: approx. 140 – 600 mm, height: approx. 80 – 600 mm, closing upper and lower via wet adhesive tape.	1998	<b>1.260 €</b>
11.012	<b>Press station from Heidelberg Diana X 135</b> , press length 3200 mm, width 900 mm, driven by 2 servo drives, pneumatically pressure control.	NEW	<b>15.645 €</b>
11.015	<b>KOHLER KLF-400 Glue-flap milling device</b> , board thickness up to 5 mm, milling width: 3/4/5/6 mm is given by milling cutter. Suitable for card-, micro- and corrugated board. Cutting depth from 0 up to 1 mm adjust by excenter. Deep processing adjust by knurled skrew. Due to separate adjusting of milling depth and deep processing, is it possible to mill the varnish-, cellophane-, aluminium- and PE-coating in a 1/100 mm range. Including maintenance unit with oiler and fittings and 1 milling cutter, without pneumatic oil. Suitable for any folder gluer.	NEW	<b>3.140 €</b>
<b>Ident-Nr.:</b>	<b>20.0 Die Cutter</b>	<b>Age</b>	<b>price EUR</b>
20.001	<b>WPM 300 C embossing and die cutting machine</b> , max. size 103 x 72 cm, min. 40 x 35 cm, stripping station, blanker, centerline, non-stop-feeder, max. speed 9000 sheets/hour, max. pressure 300 tons, workable material: paper min. 70 g/m <sup>2</sup> , carton up to 2000 g/m <sup>2</sup> , corrugated board up to 4 mm, general overhaul 2014.	2000	<b>282.450 €</b>
20.003	<b>WUPA PS 4.1</b> , max. sheet size 800 x 1120 mm, min. 360 x 500 mm, stripping station, Mabeg		

	sheet feeder, 4 stripping frames, 4 chases, max. speed 4000 sheets/hour, max. pressure 240 tons.	1976	<b>37.800 €</b>
20.004	<b>WPM 300 die cutting machine</b> , max. size 103 x 72 cm, min. 40 x 35 cm, stripping station, centerline, non-stop-feeder, machine hours 59477 max. speed 9000 sheets/hour, max. pressure 300 tons, workable material: paper min. 80 g/m <sup>2</sup> , carton and solid board up to 2000 g/m <sup>2</sup> , corrugated board up to 4 mm total thickness.	1996	<b>102.900 €</b>
20.005	<b>Hand platen Eurocutter IV</b> , max. size 1100 x 1600 mm, safety rack, cutting plates, frames and necessary tools.	1998	<b>35.700 €</b>
<b>Ident.-Nr.</b>	<b>30.0 Laminating machines</b>	<b>Age</b>	<b>price EUR</b>
30.001	<b>Tünkers Vorwärts S1450</b> , max. size 1400 x 1650 mm, min. 200 x 280 mm, fully automatic laminating machine equipped with following parts: feeder for upper and lower sheets SBE-P 1450, gluing station Vorwärts S, basic machine for cold glue for cover sheet feeder DBE 1450, automatic sheet laminating station, extended press station, cleaned, checked, repainted.	1999	<b>114.450 €</b>
<b>Ident.-Nr.</b>	<b>40.0 Box gluing and erecting machines</b>	<b>Age</b>	<b>price EUR</b>
40.001	<b>Brunner SK 11</b> , max. size 700 x 800 mm, min. 100 x 80 mm, standard equipment, counter, cliché gluing station, cleaned, checked.	1995	<b>29.400 €</b>
40.003	<b>Brunner SK 11</b> , max. size 700 x 800 mm, min. 100 x 80 mm, standard equipment, counter, Hot melt gluing system Nordson 3700 with 2 guns, reconditioned,	1996	<b>37.800 €</b>
40.004	<b>Kohler SK 11</b> , max. size 700 x 800 mm, min. 100 x 80 mm, standard equipment, counter, cliché gluing station, cleaned, checked, repainted.	1988	<b>23.100 €</b>
<b>Ident.-Nr.</b>	<b>50.0 Circular cutters, creasing and scoring machines</b>	<b>Age</b>	<b>price EUR</b>
50.001	<b>Cutting machine Perfecta Seypa TV 132</b> , max. size 132 cm, air table, program, 8 knives, pallet lifter right and left, next safety inspection 08/2014	1987	<b>9.765 €</b>
50.003	<b>Cutting machine Wohlenberg 132</b> , max. size 132 cm, air table, new CAT-control, 2 knives for replacement.	approx. 1983	<b>10.290 €</b>
<b>Ident.-Nr.</b>	<b>70.0 Other machines</b>	<b>Age</b>	<b>price EUR</b>
70.002	<b>Window Patcher Heiber &amp; Schröder WP 2/D</b> , max. size 940 mm, min. 100 mm, 1- and 2-stream possible, suction belt feeder, cleaned, checked, paper and cardboard from 200 g/m <sup>2</sup> up to 1200 g/m <sup>2</sup> , E- and B-flute up to 4 mm thickness.	1988	<b>48.300 €</b>
70.003	<b>Stitching machine Record 50/L</b> , format 40 cm, Reference: x5087; carton	1979	<b>2.573 €</b>

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